## WHAT IS CLAIMED IS:

- A method for separating a sapphire wafer serving as a substrate, on which semiconductor elements are formed, into
   unit chips, comprising the steps of:
  - (a) grinding a rear surface of the sapphire wafer so that the sapphire wafer has a designated thickness;
  - (b) lapping the rear surface of the ground sapphire wafer so that the sapphire wafer has a designated thickness;
- 10 (c) dry-etching the rear surface of the lapped sapphire wafer so that the sapphire wafer has a uniform thickness; and
  - (d) scribing the rear surface of the dry-etched sapphire wafer.
- 2. The method as set forth in claim 1, wherein the step (c) is performed by an RIE (Reactive Ion Etching) method.
- 3. The method as set forth in claim 1,
  wherein the step (c) is performed for 50 seconds or more.
  - 4. The method as set forth in claim 1, wherein the sapphire wafer is dry-etched by  $800\mbox{\normalfont\AA}$  or more in the step (c).

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5. The method as set forth in claim 1, wherein an RF bias voltage of at most 26W is imposed on the sapphire wafer in the step (c).